

determined by the precision of the mold, which is manufactured to tolerances of  $\pm .003$ . The products can be made fast and economically using this process. Retaining wall product are dry stacked as opposed to using mortar between the joints. The tolerances have to be very close for the heights of the units. My design allows for these closer tolerances.

Claims: What I claim as my invention is:

The process and technique of using the horizontal core puller to place a taper on the ends and a dovetail on the back or pallet side of a retaining block so they can be made with an impressed face in the up position in a precision mold and manufactured to acceptable tolerances, and be able to be laid up in a straight or curved wall.

The use of machined or cast shoes on the stripper/compaction head of a concrete products machine to impress or imprint the face of the retaining wall on the product.